PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6:
H04B 3/00
A1
(11) International Publication Number: WO 98/02976
(43) International Publication Date: 22 January 1998 (22.01.98)

(21) International Application Number: PCT/US97/12392

(22) International Filing Date: 16 July 1997 (16.07.97)

(30) Priority Data:

196 28 849.5 17 July 1996 (17.07.96) DE Not furnished 16 July 1997 (16.07.97) US

(71) Applicant: AMERICAN TECHNOLOGY CORPORATION [US/US]; 12725 Stowe Drive, Poway, CA 92064 (US).

(72) Inventors: RAIDA, Hans-Joachim; Hinterm Hofanger A3, D-82024 Taufkirchen (DE). BSCHORR, Oskar, Keplerstrasse AA, D-81679 München (DE).

(74) Agents: NORTH, Vaughn, W. et al.; Thorpe, North & Western, L.L.P., 9035 South 700 East, Sandy, UT 84070 (US).

(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DK, EE, ES, FI, GB, GE, GH, HU, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZW, ARIPO patent (GH, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).

Published

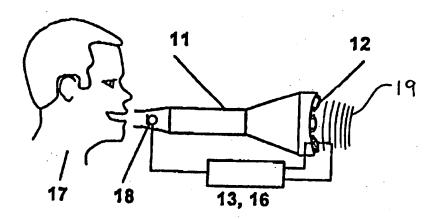
With international search report.

Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

(54) Title: DIRECTED RADIATOR WITH MODULATED ULTRASONIC SOUND

(57) Abstract

An ultrasonic beam (19) is used as a virtual array for an acoustic directional transmitter (11). The acoustic useful signal (from 17) is modulated upon the ultrasonic beam (19) carrier via amplitude modulation, for example. The absorption of ultrasonic power produces thermal expansion of the air and thus acoustic monopole radiation. At the same radiation pressure is released, resulting in dipole radiation. superimposition of monopole dipole produces marked directivity characteristic. Since the



ultrasonic sound possesses the same propagation velocity as the useful sound, the monopole and dipole radiation takes place within the virtual array correctly in terms of transit time, resulting in radiation, that is directed extremely in the propagation direction. The effective array length can be adjusted over a wide range using the absorption coefficient that is a function of the carrier-frequency and, in extreme cases, a very punctual acoustic radiation can be realized at a wide distance.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Słovenia
AM	Armenia	F1	Finland	LT	Lithuania	SK	Slovakia
ΑT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
ΑZ	Azerbaijan	GB .	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD.	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghans	MG	Madagascar	ТJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav	TM	Turkmenistan
BF	Burkina Faso	GR	Greece		Republic of Macedonia	TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
BJ	Benin	IE	Ircland	MN	Mongolia	UA	Ukraine
BR	Brazil	11.	Îsrael	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of Americ
CA	Canada	IT	Îtaly	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KE	Келуа	. NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzsian	NO	Norway	zw	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's	NZ	New Zealand		
CM	Cameroon		Republic of Korea	PL	Poland		
CN	China	KR	Republic of Korea	PT	Portugal		
Çυ	Cuba	KZ.	Kazakstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	u	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

DIRECTED RADIATOR WITH MODULATED ULTRASONIC SOUND

BACKGROUND OF THE INVENTION

The subject of the Invention is a sound generator 5 that generates directional low-frequency useful sound via a modulated ultrasonic beam. On the other hand, conventional sound generators (such as loudspeakers, air-modulated sirens. devices, essentially etc.) 10 function as monopole sources. As a rule, loudspeakers require large-volume housing a for acoustically effective radiation with low frequencies. Directional radiation at medium and low frequencies is only possible using a cumbersome array set-up of several monopole 15 sources with expensive, frequency-dependent control of the individual monopole sources being required, however. The object of the invention at hand is creating a sound generator having small dimensions that operates along an adjustable virtual array having any length and thereby making extremely directed useable 20 sound possible. In accordance with the invention, ultrasonic generator emits an ultrasonic cone having carrier frequency Ω which is also modulated with modulation frequency ω , with Ω being greater than ω . The beam angle of the ultrasonic cone is assumed to be 25 in the following, so that the transverse dimensions of the cone within the effective range of the ultrasonic sound are small a compared with wavelengths to be radiated. During propagation, ultrasonic power No emitted by the ultrasonic generator 30 . diminishes exponentially as a result of absorption. sound power modulated harmonically with frequency ω along the ultrasonic beam is as follows, taking the transit-induced retardation into consideration:

35

$$N(x,t) = \frac{N_o}{2} \left(1 - \sin(\omega(t - x/c))\right) e^{-\alpha x}$$

15

20

25

30

with: N(x,t): Sound power along the ultrasonic cone

 $N_o(t)$: Sound power emitted by directional transmitter

transmitte

x: Path coordinate in propagation direction

t: Time

c: Velocity of sound

10 x/c: Transit time-induced retardation

 α Absorption coefficient with carrier frequency Ω

Ultrasonic power can be modulated in various ways. Thus, the ultrasonic amplitude of the carrier signal can be modulated. Depending upon the degree of modulation, undesired ambient noise can occur, which can prevented using known measures (such as predistortion, etc.). Another possibility is frequency modulation, for example via two ultrasonic generators oscillating at different frequencies. The ultrasonic power can also be modulated by modulating carrier frequency Ω and, thus, the absorption coefficient α . In doing this, it must be taken into consideration that the absorption coefficient does not depend linearly on the carrier frequency. modulation can also be carried out by influencing the ultrasonic sound reactively or resistively, for example by using resonators and/or absorbers. The variation types of modulation can be combined. The absorbed ultrasonic power along distance dx is as follows:

$$\frac{dN_{Abs}(x,t)}{dx} = \alpha \frac{N_o}{2} (1-\sin(\omega(t-x/c))) e^{-\alpha}$$

The absorbed ultrasonic power $dN_{Abs}(x,t)$ produces local warming and a volume change of the ambient medium (monopole radiation) as well as radiation pressure which exerts a force on the ambient medium (dipole radiation).

The source strength of the monopole dQ(x, t) and the force dF(x,t) of the dipole are as follows:

$$dQ(x,t) = \frac{K-1}{\kappa} \frac{dN_{Abs}(x,t)}{p_0} \qquad dF(x,t) = \frac{dN_{Abs}(x,t)}{c}$$

with: K: Adia

C: Adiabatic exponent of the ambient

medium

po: Ambient pressure

The useful sound pressure components of the monopole and dipole sources superpose producing an amplification in the direction of the ultrasonic propagation. In the opposite direction weakening of the useful sound radiation occurs. In the case of an ultrasonic cone, referred to as "ultrasonic beam" in the following, this acts like a long virtual array of individual monopole and dipole sources due to the absorption which is only gradual. Characteristic array length L and half-life distance L_{0.5}, (within which up to one half of the ultrasonic power is absorbed are determined by the absorption coefficient α.

$$L = \frac{1}{\alpha}$$
 $L_{0.5} = \frac{\ln{(2)}}{\alpha}$

The absorption coefficient is $\alpha=0.03$ to 1 m⁻¹ for ultrasonic frequencies $\Omega=10$ to 200 kHz, which corresponds to a characteristic array length adjustable from L = 33 to 1 m. Owing to the transit time of the ultrasonic beam, the areas of the array radiate to each other in a time-displaced manner, producing strongly directional useful sound radiation in the propagation direction of the ultrasonic beam ("end fired line" Olson, Elements of Acoustical Engineering, Nostrand Company, Mc. Princeton, 1957). Overtones can be used in a concerted manner in order to increase absorption and

thereby reduce characteristic array length L. The possibility of using broad band ultrasonic sound as a carrier also exists in addition to a single or several carrier frequencies. The resulting useful sound pressure at a test point in a free field (far field approximation) follows for an effective array length 1:

$$p(r,\theta,\omega,t) = \int_{Q(0)}^{Q(1)} \frac{o \, dQ(t-x/c-(r-x\cos\theta)/c)}{4\pi r} + \int_{F(0)}^{F(1)} \frac{dF(t-x/c-(r-x\cos\theta/c))}{4\pi r} \cos(\theta)$$

with: Q: Equals density of air

r: Distance from the directional transmitter to the test point

 θ : Angle between test point and ultrasonic beam

20

25

15

Useful sound pressure p is retarded, on the one hand, by time x/c (transit time of the ultrasonic sound from emission point x = 0 to radiation location x) as well as by time $(r-x \cos \theta)c$ (transit time from radiation location to test point). The following formulas are given in general for the asymptotic case $l \rightarrow \infty$. The following is produced for the useful sound pressure (far field approximation) with absorbed sound power $dN_{abs}(x,t)$:

30

$$\hat{p}(r,\theta,\omega) = \frac{N_o \omega (\kappa (1+\cos\theta)-1)}{8\pi \kappa r c^2 \sqrt{1+(\frac{\omega}{\alpha c}(1-\cos\theta))^2}}$$

The directivity characteristic R follows:

$$R(\theta,\omega) = \frac{\kappa(1+\cos\theta)-1}{2\kappa-1} - \frac{1}{\sqrt{1+(\frac{\omega}{\alpha c}(1-\cos\theta))^2}}$$

useful sound frequency-dependent 5 frequency Ω makes it possible for the ratio of the characteristic array length L to the useful sound wave. length λ and thus the useful sound directivity characteristic R to be the same with all frequencies. In contrast to the case of a free field, with tube 10 installation, the useful sound pressure amplitude in the emission direction of the ultrasonic cone is independent on angular frequency ω. In calculating the free-field characteristic it was presumed that the ultrasonic sound propagates along a beam. This model is sufficient as long as the cone width of the beam is small as compared 15 with the wave length of the released useful sound. the case of larger cone widths, an additional directional effect occurs due to the perpendicular planes that are vibrating almost in-phase 20 to the propagation direction. This directional effect is all the greater, the greater the local ratio of the ultrasonic cone width to the modulation wave length becomes. This directional effect is amplified if several parallel offset ultrasonic generators are used. The forward/reverse ratio of the useful sound is as

25 follows:

$$\frac{\widehat{p}(\theta=0^{\circ},\omega)}{\widehat{p}(\theta=180^{\circ},\omega)} = (2\kappa-1)\sqrt{1+(2\frac{\omega}{\alpha c})^2}$$

An additional monopole source can be used for influencing the directivity coefficient. The additional 5 monopole can also be realized directly at the emission location by partial absorption of the ultrasonic sound. Another possibility consists of influencing the reverse dipole radiation using structural measures, such as Owing to the short ultrasonic wave 10 encapsulation. lengths, this can be accomplished using small-volume If the directional transmitter is installed in a tube, the resulting useful sound pressure (onedimensional wave propagation being presumed) 15 calculated as follows:

$$p(\overline{r}, \omega) = \frac{(\kappa - 1 + \kappa \operatorname{sign}(\overrightarrow{xt})) N_o}{4 \kappa Sc} \frac{(\frac{\omega}{\alpha c}) \cos(\omega t) (1 - \operatorname{sign}(\overrightarrow{xt})) - \sin(\omega t)}{1 + (\frac{\omega}{\alpha c})^2 (1 - \operatorname{sign}(\overrightarrow{xt}))^2}$$

Due to the fact that the directional transmitter does not function as a point source, rather it radiates along a virtual array, depending upon the absorption coefficient or carrier frequency, bundling of the wave propagation (one, two, three-dimensional sound field) etc., the useful sound pressure level in a free field does not drop proportionally 1/r in the proximity of the

ultrasonic source as is the case with conventional sound generators. On the other hand, the useful sound pressure amplitude can possess any desired course in the propagation direction. It can drop, be held constant over a certain distance, or increase or possess a 5 maximum in a certain distance. In the case of onedimensional wave propagation (a tube for example), the useful sound pressure amplitude increases with the distance to the emission point. Piezoelectric sound generators are used in order to generate high ultrasonic 10 power, these sound generators are coupled to resonators increase the radiated power (air ultrasonic vibrator). In addition to the ultrasonic generators that are known per se, pneumatic ultrasonic generators 15 such as the Galton whistle, Hartmann generator, Boucher whistle, vortex whistles, Pohlmann whistles and ultrasonic sirens for generating ultrasonic power are particularly suited. The subject of the invention is explained in more detail on the basis of 20 embodiments.

BRIEF DESCRIPTION OF THE DRAWINGS

The above and other objects, features and advantages of the invention will become apparent from a consideration of the following detailed description

presented in connection with the accompanying drawings in which:

- FIG. 1 directional transmitter with piezoelectric elements, modulation via voltage control.
- FIG. 2 represents a directional transmitter with ultrasonic siren, axial-flow compressor, apertured-disk modulation and parabolic reflector.
- FIG. 3 depicts a directional transmitter with ultrasonic siren, centrifugal compressor and choke 10 modulation.
 - FIG. 4 shows a directional transmitter with side channel compressor and choke modulation.
- FIG. 5 depicts a directional transmitter with two rotating toothed gear, amplitude modulation via switchable absorber chambers, bundling of the ultrasonic sound via an exponential horn.
 - FIG. 6 shows a directional transmitter with one rotating toothed gear amplitude modulation via a Helmholtz resonator, bundling of the ultrasonic sound via a parabolic reflector.

The following designations are applicable to all figures (the respective figure number shall be inserted for x):

25 x 1 Directional transmitter x 4 Rotor x 2 Ultrasonic generator x 5 Stator x 3 Modulation unit x 6 Actuation

25

Additional designations with higher numbers (x7, x8) refer to the details of the individual drawings.

DETAILED DESCRIPTION

5 Reference will now be made to the drawings in which the various elements of the present invention will be given numeral designations and in which the invention will be discussed so as to enable one skilled in the art to make and use the invention. Referring to FIG. 1, there is shown a directional transmitter 11 is depicted 10 as a megaphone. Ultrasonic generation takes place via piezoelectric elements 12. The actuation 16 of the piezoelements is comprised of a power supply which is used simultaneously as a modulation unit 13. The voice signal of the speaker 17 to be emitted is fed by a 15 series-connected microphone 18 of the modulation unit 13.

Referring now to FIG. 2, the pneumatically operating directional transmitter 21 is comprised in this case of an ultrasonic siren combined with an axial-flow compressor or axial blower as an ultrasonic generator 22. The axial-flow compressor is driven by an actuator 26a, which rotates a rotor 24 along with a running wheel. The rotor 24 and the stator 25 modulate the exiting volume flow with carrier frequency Ω . There is an apertured disk 27 that is driven by a second

10

actuator 26b as modulation unit 23, which provides low-frequency modulation of the exiting volume flow. The parabolic reflector 28 bundles the ultrasonic sound.

Referring now to FIG. 3, the pneumatically operating directional transmitter 31 is comprised in this case of an ultrasonic siren combined with a centrifugal compressor or blower as an ultrasonic generator 32. The centrifugal compressor is comprised of a rotor 34 and an actuator 36. In order to modulate the exiting volume flow with carrier frequency Ω , the stator 35 is connected on the load side. A seriesconnected choke valve is used here as a modulation unit 33, which provides low-frequency modulation of the volume flow to the centrifugal compressor.

15 Referring now to FIG. 4, the pneumatically operating directional transmitter 41 is comprised in this case of a side channel compressor. The side channel compressor is comprised of a running wheel 47 driven by actuator 46, which conveys the air into the side channel 48 in the direction of the arrow. In the 20 side channel, the so-called interrupter 49 makes sure that no reflux takes place. Carrier frequency Ω is a function of the number of revolutions and partitioning of the running wheel. The low-frequency amplitude modulation is realized by a choke valve 43 25 that is connected on the load side.

Referring now to FIG. 5, the directional transmitter 51 is comprised in this case of two quickly rotating toothed gears 52 which pulsatingly convey a volume flow with carrier frequency Ω . The openings to an absorber 57 are opened or closed by a slider 53 for low-frequency amplitude modulation of the volume flow. The emitted ultrasonic sound is bundled via the adjacent horn 58.

Referring now to FIG. 6, the directional transmitter 61 is comprised in this case of a quickly rotating impeller wheel 62 which pulsatingly conveys a volume flow with carrier frequency Ω flow-dynamically. The opening to a Helmholtz resonator 67 is opened or closed by a slider 63 for amplitude modulation of the exiting volume flow. The emitted ultrasonic sound is bundled via the adjacent parabolic reflector 68.

15

CLAIMS

What is claimed is:

- 1. A method for propagating audible sound from an ultrasonic emitter, comprising the steps of:
- 5 a) emitting ultrasonic sound as a carrier source for the audible sound to be propagated;
 - b) modulating the ultrasonic sound by controlled variation of absorption of ultrasonic power along the beam within a propagating medium to develop a virtual array of monopole and dipole radiating sources operable within an audible frequency range; and
 - c) propagating audible sound waves having a primary direction of propagation along the beam as a consequence of retarded absorption of the ultrasonic power along the beam and corresponding to at least one desired frequency within the audible frequency range.
- A method as defined in claim 1, comprising the more specific step of modulating the at least one ultrasonic
 beam by modulating ultrasonic power absorption during propagation along the beam to develop the desired audible time signal.
- A method as defined in claim 2, comprising the more
 specific step of modulating the at least one ultrasonic
 beam by modulating the ultrasonic power absorption

during propagation in accordance with selection of a plurality of frequency dependent absorption coefficients of the medium to develop the at least one desired frequency within the audible frequency range.

5

- 4. A method as defined in claim 3, including the step of selecting air as the propagating medium.
- 5. A method as defined in claim 4, comprising the more specific step of heating the air locally by absorption of ultrasonic power based on a selected frequency dependent absorption coefficient.
- 6. A method as defined in claim 5, wherein local absorption of ultrasonic energy generates (i) local expansion of the air which radiates as a local monopole audio source, and (ii) local radiation pressure which exerts a local force on the air causing local radiation as dipole audio source.

20

- 7. A method as defined in claim 6, comprising the further step of superimposing sound pressure from the respective local monopole and local dipole sources for directional amplification of sound along the ultrasonic
- 25 beam.

- 8. A method as defined in claim 1, comprising the more specific step of modulating the at least one ultrasonic beam by amplitude modulation.
- 9. A method as defined in claim 1, comprising the more specific step of modulating the at least one ultrasonic beam by frequency modulation.
- 10. A method as defined in claim 1, comprising the more specific step of emitting a single ultrasonic beam as the carrier source without generating a second ultrasonic beam which could interfere to produce other forms of sonic output.
- 15 11. A method as defined in claim 1, comprising the more specific step of emitting a broad-band ultrasonic frequency beam.
- 12. A method as defined in claim 1, further comprising
 the step of emitting parallel beams of at least one
 ultrasonic frequency and processing each beam in
 accordance with the steps of claim 1.
- 13. A method as defined in claim 1, further comprising25 the step of emitting a separate monopole source in

20

25

combination with the combined monopole and dipole sources being modulated by variation of absorption.

- 14. A device for propagating directed audible sound from an ultrasonic emitter, comprising:
- a) an ultrasonic emitter for emitting at least one ultrasonic beam as a carrier source for the audible sound to be propagated;
- b) modulating means coupled to the emitter for controlling variation of absorption of ultrasonic energy along the beam within a propagating medium to develop a virtual array of monopole and dipole radiating sources operable within an audible frequency range;
- c) an audio signal source coupled to the modulating
 means for providing a desired audio signal; and
 - d) power control means coupled to the modulating means for developing absorption of the ultrasonic power along the beam at different power levels corresponding to at least one desired frequency within the audible frequency range to propagate audible sound waves having a primary direction of propagation along the beam.
 - 15. An apparatus as defined in claim 14, further comprising variable frequency selector means coupled to the modulating means for modulating the ultrasonic power absorption during propagation in accordance with

selection of a plurality of frequency dependent absorption coefficients of the medium to develop the at least one desired frequency within the audible frequency range.

5

- 16. An apparatus as defined in claim 14, wherein the ultrasonic emitter includes means for propagating the ultrasonic frequency in air as the propagating medium.
- 10 17. An apparatus as defined in claim 14, comprising a plurality of emitter aligned in parallel relationship.
 - 18. An apparatus as defined in claim 14, wherein the emitter comprises at least one piezoelectric transducer for emitting ultrasonic frequencies.
 - 19. An apparatus as defined in claim 14, wherein the emitter comprises a pneumatic radiator for propagating

20

ultrasonic frequencies.

15

20. An apparatus as defined in claim 19, wherein the pneumatic radiator comprises both an interrupter unit and a compressor unit as part of a system for generating high power ultrasonic output.

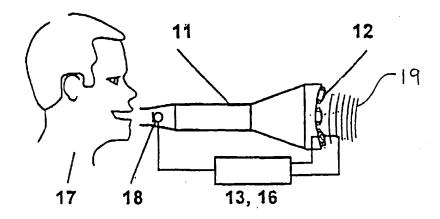


Fig. 1

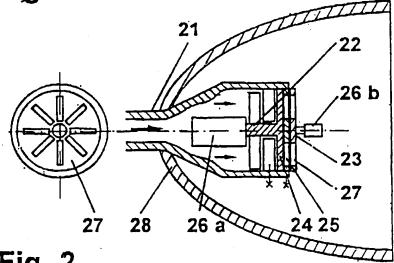


Fig. 2

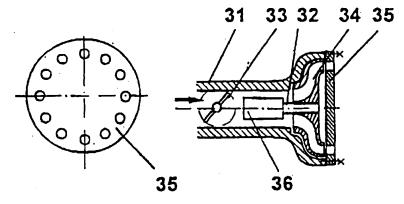
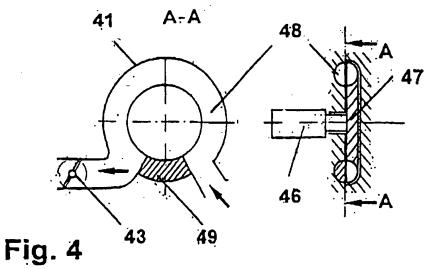
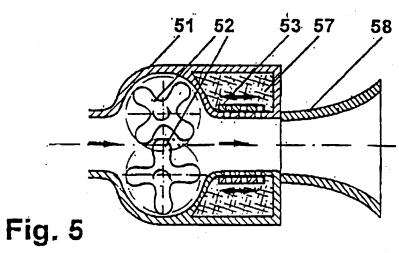
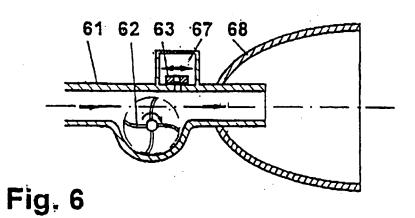


Fig. 3







INTERNATIONAL SEARCH REPORT

International application No. PCT/US97/12392

									
A. CLASSIFICATION OF SUBJECT MATTER IPC(6) :H04B 3/00 US CL :381/77, 79, 82									
According to International Patent Classification (IPC) or to both national classification and IPC									
B. FIEL	DS SEARCHED								
Minimum documentation searched (classification system followed by classification symbols)									
U.S. : 381/77, 79, 82									
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched NONE									
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) NONE									
C. DOCUMENTS CONSIDERED TO BE RELEVANT									
Category*	Citation of document, with indication, where a	ppropriate, of the relevant passages	Relevant to claim No.						
x	US 1,616,639 A (SPRAGUE) 08 Feb. 2, and page 1, line 82 to page 3, line 8	1-8,12-19							
х	US 1,951,669 A (RAMSEY) 20 Mar- page 2, line 130 to page 3, line 45.	1-7, 9							
х	US 2,461,344 A (OLSON) 08 February 1949, see Figures 1-7, column 1, lines 43-55, and column 3, lines 26-51.								
х	US 3,398,810 A (CLARK, III) 27 Au column 1, lines 31-42, and column 2,	1-9							
		. •							
	•		ı						
Further documents are listed in the continuation of Box C. See patent family annex.									
•	ocial estegorise of cited documents:	"I" later document published after the inte date and not in conflict with the appl	ication but eited to understand						
	be of perticular relevance	the principle or theory underlying the							
	tier document published on or after the international filling data nument which may throw doubts on priority slaim(s) or which is	"X" document of pertioniar relevance; the claimed invention cannot be considered movel or cannot be considered to involve an inventive step when the document is taken alone							
	d to establish the publication date of another estation or other six reason (as specified)	"Y" document of particular relevance; the claimed invention samed be considered to involve an inventive step when the document is							
O doe	nument referring to an arel disclosure, use, exhibition or other	consessed to myotive an aventure step when the document is consessed with one or more other such documents, such combination being obvious to a person skilled in the art							
	nament published prior to the interprional filing date but later than priority date chaimed	*&* document member of the same potent family							
Date of the actual completion of the international search Date of mailing of the international search report									
07 OCTOBER 1997 1 7 NOV 1997									
Commission Box PCT	nailing address of the ISA/US or of Patents and Trademarks , D.C. 20231	Authorized officer F. W. Isen One The							
•	, D.C. 2023 . (203) 305-3230	Telephone No. (703) 305-4386							